

Precision Rubber Industries Pvt. Ltd.

MANUFACTURERS OF **PRECITEX** BRAND OF APRONS AND COTS. AN ISO 9001:2008 COMPANY.

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Dear Valued Customers

Customer Support Guidelines

The outbreak of COVID 19 has shaken the world in many ways and we are no exception to its ill effects. The industry is shut and many challenges await us in the next financial year reckoning the inevitable global melt down. We have to gear up and together, we have to tide over the crisis.

Textile Industry is a continuous process industry working round the clock. It hardly stops. We are mostly used to a day stoppage on some of the important national holidays. Industry experts are already aware of the preventive maintenance actions to be taken care with respect to Aprons and cots during such limited stoppage.

However, in the current scenario it is different because it is going to be stopped for nearly 3 weeks.

Keeping this in mind we would like to give following specific instructions for proper care of Aprons/Cots

1. **Cots.** To prevent permanent flute markings, it is better to lift the top arms and make the load zero. In pneumatic loaded top arms there is a provision for keeping minimum load. However, the plant may not prefer to operate the Air compressor for a longtime and hence it is better to lift the top arm. In case of spring loaded top arm also it is better to go for total release as the stoppage duration is very long.
2. **Bottom Aprons.** Long bottom aprons have to be released from the tension element. This will help the apron to retain the shape and avoid sharp fold at the nose bar edge. In case of short bottom apron the apron bridge bar can be detached from its active position so that the aprons are free from load.
3. **Top Apron.** Top apron can remain in the cradle. There may be a temporary set due to sharp turn at the cradle. This will get removed after few hours of running

We are sure you may have taken the preventive action for cots based on past experience. In case of aprons if the above mentioned actions were not done (or not possible considering the enormity of the action) we have to wait and see how soon the apron will regain its original shape. As it is a flexible product it may definitely regain its original contour after few hours of running.

Points to be taken care while restarting

1. Cots surface should be wiped clean to prevent initial lapping.
2. Bottom apron centering and alignment is a must to prevent apron buckling and breakage.

We assure you of all possible cooperation from our side to enable you to reach your targeted Production and Quality parameters after restarting the unit. We stay committed to meeting this objective.

TOGETHER WE CAN MAKE IT

Sincerely,

Anirudh Pandit

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